



Textile Laboratory

Test Report

No: TXC2326 /2022 /PL

Date: Jan. 04, 2023

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Te Yi Textile Trade Co., Ltd.
9F-2, No. 58, Tung Teh 11th Street,
Taoyuan City, Taiwan, R.O.C.

The following sample was submitted and identified by applicant as:

Sample Description	:	One sample of 3 layer laminated fabric LNJA30 38% Recycle Polyester 30% Recycle Nylon 16% PU 16% Nylon
Color	:	Black Sand
Fiber Content	:	Face fabric: 100% Nylon Backing fabric: 100% Polyester
Fabric Weight	:	125gsm
Fabric Width	:	57 inch cuttable
Yarn Size	:	/
Construction	:	/
Style No.	:	0100/0102 MW Cloudshield Rain Jacket
Order No.	:	PO-01155
Item No.	:	LNJA30
Ref No.	:	LNJA30
Lot No.	:	J111019-2
Buyer	:	/
End Use	:	Rain Jacket
Production Stage	:	Bulk
Season	:	SS24
Category	:	Adult
Country of Origin	:	China
Country of Destination	:	China
Manufacturer	:	/
Supplier	:	Fabric Supplier: Te Yi Textile Trade Co., Ltd.
Applicant	:	Te Yi Textile Trade Co., Ltd.
Sample Receiving Date	:	Dec. 28, 2022
Test Performance Period	:	Dec. 28, 2022 to Jan. 04, 2023
Client's Provided Care Label	:	Machine Wash Cold (30°C) Gentle Cycle Tumble Dry Low Do Not Bleach Low Iron With Pressing Cloth Do Not Dry Clean
Test Performed	:	Selected test(s) as requested by applicant.
Test Results	:	For further details, please refer to the following page(s).

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Conclusion

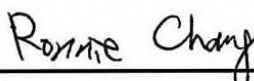
:		
1.	Care Label Verification	M
2.	Fiber Content	M*
3.	Fabric Weight	M
4.	Abrasion Resistance	M
5.	Pilling Resistance	M
6.	Tensile Strength	M
7.	Tearing Strength	M
8.	Seam Strength	M
9.	Dimensional Stability to Washing	M
10.	Appearance after Washing	M
11.	Measuring Twisting	M
12.	Dimensional Stability to Dry Cleaning	M
13.	Appearance after Dry Cleaning	M
14.	Colorfastness to Washing	M
15.	Colorfastness to Dry Cleaning	M
16.	Colorfastness to Perspiration	M
17.	Colorfastness to Water	M
18.	Colorfastness to Non-chlorine Bleach	M
19.	Colorfastness to Crocking	M
20.	Colorfastness to Light	M
21.	PH Value	M
22.	Stretch Properties of Fabrics Woven from Stretch Yarns	M
23.	Flammability Test of Clothing Textiles	M
24.	Water Resistance	M
25.	Water Resistance - Rain test	M
26.	Water Repellency	M
27.	Air Permeability of Textile Fabrics	M
28.	Water Vapor Transmission	M

Remarks

: M = Meets Client's requirements
F = Below Client's requirements
* = Please see test result

Tested and residual sample returned to applicant

Signed for and on behalf of
SGS Taiwan Ltd.



Chang Chia Hao, Ronnie
Technical Manager



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Test Results:

Requirements

1. Care Label Verification

Conclusion: Based on the results of the test reported, our lab concluded that client's provided care instruction is appropriate for submitted sample.

2. Fiber Content (AATCC 20 - 2021)

	Face	Back	Stated	
Nylon	100%	-	100% Nylon	No tolerance
Polyester	-	100%	100% Polyester	

3. Fabric Weight [ASTM D3776/D3776M - 20 Option C]

		Stated	
Mass Per Unit Area (g/m ²)	125	125	±5%
Mass Per Unit Area (oz/yd ²)	3.07	-	

4. Abrasion Resistance (9 kpa) (ASTM D4966 – 2012 (Reapprove 2016) Option 1-Martindale tester)

Over 20,000 cycles	10,000 cycles
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5. Pilling Resistance [ASTM D3512/D3512M – 16 - Random Tumble - 30 mins]

As received		
Face side		
Grade	4.5	3.5

Remark: Rating

- 5 – No pilling
- 4 – Slight pilling
- 3 – Moderate pilling
- 2 – Severe pilling
- 1 – Very severe pilling

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Test Results:

		Requirements
6. Tensile Strength (ASTM D5034 - 21- Grab method, CRE)		
Warp direction	90.8 lbs*	25 lbs
Filling direction	80.3 lbs*	
*The specimens were broken near the jaw.		
7. Tearing Strength (ASTM D1424 – 09(2019) – Elmendorf condition 1 without wetting)		
Without wetting		
Across warp	6.7 lbs	2.5 lbs
Across filling	4.9 lbs	
8. Seam Strength (ASTM D1683/D1683M - 17 Procedure A)		
Warp direction	70.5 lbs (STB)	20 lbs
Filling direction	59.6 lbs (STB)	
Note: STB = Sewing threads break		
9. Dimensional Stability to Washing (AATCC 135 2018 Option 1 - (2)IIA - Machine wash at 80±5°F - using 1993 AATCC Standard Reference Detergent - gentle cycle - tumble dry low - 3 cycles)		
Length	-3.1%	5%
Width	-1.5%	5%

Remark: (+) Means Extension and (-) Means Shrinkage

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Test Results:

Requirements

10. Appearance after Washing (AATCC 135 2018 Option 1 - (2)IIA - Machine wash at 80±5°F - using 1993 AATCC Standard Reference Detergent - gentle cycle - tumble dry low - 3 cycles & low iron with pressing cloth)

Observation on washed sample:

After 3 washes

1. Color change: 4.5
2. Pilling: 4.5
3. No other significant change

The general appearance of the washed sample was satisfactory.

No bubble, break off in print, smooth in edge of embroidery.
No significant color change nor staining.

11. Measuring Twisting (AATCC 179 - 2019 Method 1 option 2)

After 3 washing* 0.4% 5%

*Washing condition : AATCC 135 2018 - (2)IIA - Machine wash at 80±5°F - using 1993 AATCC Standard Reference Detergent - gentle cycle - tumble dry low - 3 cycles.

12. Dimensional Stability to Dry Cleaning (Commercial process - in perchloroethylene - 1 cycle)

Length	-0.7%	2.5%
Width	-0.7%	2.5%

Remark: (+) Means Extension and (-) Means Shrinkage

13. Appearance after Dry Cleaning (Commercial process - in perchloroethylene - 1 cycle)

Observation on dry cleaned sample:

After 1 dry cleaning

1. Color change: 4.5
2. Pilling: 4.5
3. No other significant change

The general appearance of the dry cleaned sample was satisfactory.

No bubble, break off in print, smooth in edge of embroidery.
No significant color change nor staining.

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Test Results:

14. Colorfastness to Washing (Modified AATCC 61 - 2A - 2013e(2020) - 45min - Mechanical wash but at 105°F - in 0.15% 1993 AATCC standard reference detergent WOB solution with 50 steel balls - 150ml liquor volume)

Requirements

Change in shade	4.5	Shade change
Staining of acetate	4.5	4.0
Staining of cotton	4.5	Staining
Staining of nylon	4.5	4.0
Staining of polyester	4.5	
Staining of acrylic	4.5	
Staining of wool	4.5	

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

15. Colorfastness to Dry Cleaning (AATCC 132 – 2004e3(2013)e3)

Change in shade	4.5	Shade change
Staining of acetate	4.5	4.0
Staining of cotton	4.5	Staining
Staining of nylon	4.5	4.0
Staining of polyester	4.5	
Staining of acrylic	4.5	
Staining of wool	4.5	

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

16. Colorfastness to Perspiration (AATCC 15 - 2013)

Change in shade	4.5	Shade change
Staining of acetate	4.5	4.0
Staining of cotton	4.5	Staining
Staining of nylon	4.5	4.0
Staining of polyester	4.5	
Staining of acrylic	4.5	
Staining of wool	4.5	

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

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Test Results:

		Requirements
17. Colorfastness to Water (AATCC 107 - 2013)		
Change in shade	4.5	Shade change 4.0
Staining of acetate	4.5	
Staining of cotton	4.5	Staining 4.0
Staining of nylon	4.5	
Staining of polyester	4.5	
Staining of acrylic	4.5	
Staining of wool	4.5	

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

18. Colorfastness to Non-chlorine Bleach (AATCC TS-001)		
Change in shade (powdered)	4.5	4.0
Change in shade (liquid)	4.5	4.0

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

19. Colorfastness to Crocking (AATCC 8 - 2016)		
Dry staining	4.5	4.0
Wet staining	4.5	3.0

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

20. Colorfastness to Light (AATCC 16.3 - 2020 - Option 3 - Water-Cooled Xenon-Arc Lamp Fading Test)		
After 20 AFU		General
Change in shade	4.0	4.0

Remarks : Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

21. PH Value (AATCC 81 - 2016)		
	7.2	6.0-8.0

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Test Results:

Requirements

22.Stretch Properties of Fabrics Woven from Stretch Yarns (ASTM D3107 – 07 (Reapproved 2019))

A. Fabric Stretch and Fabric Growth after applying a specified tension

	Weft	
Fabric Stretch at 4 lb load after 30 min. (%)	28.4	-
Fabric Growth after 30 sec. relaxation (%)	6.0	-

B. Fabric Growth After Stretching to Widthwise 31.0 cm

Fabric Growth after 30 sec. relaxation (%)	4.8	-
Fabric Growth after 60 min. relaxation (%)	2.0	Max. 7%
Fabric Recovery after 60 min. relaxation (%)	91.7	Min. 70%

Note : 1.Weight used: 4 lb

2.Percentage Extension Used : 85%

3. Gauge Length (original distance between bench marks) : 250mm

4.Tested Direction: stretch direction

23. Flammability of Clothing Textiles

(16 CFR Part 1610 - March 25, 2008 Edition)

Sample : Black Sand

Fabric Surface : Plain

Test Specimen Direction : Length

<u>As Received</u>			<u>After Dry-cleaning and Laundering *</u>		
	<u>Flame Spread (sec.)</u>	<u>Burn Code</u>		<u>Flame Spread (sec.)</u>	<u>Burn Code</u>
(1)	-	DNI	(1)	-	DNI
(2)	-	DNI	(2)	-	DNI
(3)	-	DNI	(3)	-	DNI
(4)	-	DNI	(4)	-	DNI
(5)	-	DNI	(5)	-	DNI

Flammability Classification : Class 1

Client's Requirement : Class 1

Remarks : Class 1 Normal Flammability

Class 1 textiles exhibit normal flammability and are acceptable for use in clothing.

* Drycleaning / Laundering procedure is according to 16 CFR 1610:6(b).

Burn Code Description:

For Plain Surface textile fabrics:

DNI = Did not ignite

The test was conducted at SGS Taiwan Ltd. Textile Lab which is a CPSC accredited lab for Flammability of Clothing Textiles.

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Test Results:

Requirements

24. Resistance to Water Penetration (ISO 811:2018 - Hydrostatic pressure test)

As received

Over 5,000 mm

Min. 5000 mm/H₂O

Note: Face side to water

Test area : 100 cm²

The rate of increase of water pressure : 60±3 cm H₂O/min.

25. Water Resistance - Rain test (AATCC 35 - 2018)

As received

Result (gm)

Specimens

1.	<1
2.	<1
3.	<1

Max. 1 gram

After 5 washes*

Result (gm)

Specimens

1.	<1
2.	<1
3.	<1

Max. 1 gram

Test was conducted under a hydrostatic head of 600 millimeters for a period of two (2) minutes.

U.S. Customs lists a maximum of 1.0 gram for a fabric to be considered water resistance.

*Washing condition : AATCC 135 2018 - (2)IIA - Machine wash at 80±5°F - using 1993 AATCC Standard Reference Detergent - gentle cycle - tumble dry low - 5 cycles.

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Test Results:

			Requirements
26. Water Repellency (AATCC 22 - 2017 - Spray Test)			
Individual Readings (As received)			
Specimens			
1.	100		90
2.	100		
3.	100		
Individual Readings (After 3 washes*)			
Specimens			
1.	95		80
2.	95		
3.	95		
Rating: 100 = No sticking or wetting of upper surface.			
90 = Slight random sticking or wetting of upper surface.			
80 = Wetting of upper surface at spray points.			
70 = Partial wetting of whole of upper surface.			
50 = Complete wetting of whole of upper surface.			
0 = Complete wetting of whole upper and lower surfaces.			

*Washing condition : AATCC 135 2018 - (2)IIA - Machine wash at 80±5°F - using 1993 AATCC Standard Reference Detergent - gentle cycle - tumble dry low - 3 cycles.

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Test Results:

Requirements

27. Air Permeability of Textile Fabrics

(ASTM D737 - 2018; Textest FX3300 Air Permeability Tester III)

Test pressure : 125 Pa

Test area : 38 sq.cm

Individual Readings (Unit: cfm)

1.	0.107
2.	0.103
3.	0.103
4.	0.106
5.	0.101
6.	0.112
7.	0.116
8.	0.102
9.	0.107
10.	0.105

Commentary :

Average : 0.106

Minimum : 0.101

Maximum : 0.116

CV% : 4.4%

<5 cfm

28. Water Vapor Transmission (WVT) (ASTM E 96/E 96M - 16 Procedure BW Inverted Water Method)

241.7 g/m²/hr (5,800.0 g/m²/24hrs)

Min. 900 g/m²/24hr

Tested condition: Cup area: 0.003 m²

Temperature : 23±1°C

Relative Humidity : 50±2% RH

Note: Back side to water

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Sample Photo



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